

Work Order ID 79746***79746***

Page 1

Wednesday, February 01, 2012 2:10:54 PM

Item ID: D3640-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Belt Guide

Start Date: 2/1/2012 Start Qty: 5.00

5

Cust Item ID:

Required Date: 2/3/2012 Req'd Qty: 5.00

5

Customer:

Reference:

2/1/12 02:01

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3640

Rev A

100

0.00

100

BAND SAW

Bandsaw

Memo

Jeaspa Bandsaw

Cut blank 4.700 " long

0.00

*RQ/BK**12/2/12**5**0*

110

0.00

110

HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

HAAS CNC vertical machine #1

1- Mill as per Folio FA670 & Dwg D3640 Rev: *A* 2-Deburr and Blend
rad intersection with deburring tool.

0.00

*RQ/BK**12/2/12**5**0*

120

0.00

120

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

Quality Control

0.00

*RQ/BK**12/2/12**5**0*

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130 QC8- Inspect parts - second check

0.00

and 12/02/03

130

QC

Memo

0.00

Quality Control

5

140

Identify as per dwg & Stock Location **ST24**

0.00

140

Packaging

Memo

0.00

Packaging

⑤ SP 12-02-06.

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

M.C.V 12/02/06

R12026
⑤

Picklist Print

Wednesday, February 01, 2012 2:10:54 P

Page 1

Work Order ID: 79746

Parent Item: D3640-1

Start Date: 2/1/2012

Required Date: 2/3/2012

Parent Item Name: Belt Guide

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A New Issue 07-01-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRLNB0.75X1.250 Delrin Bar		Purchased	No			100	f	49.0928	0.4	2.1052632			

Location

Loc Qty

Loc Code

MAT055

49.0928

117985

0.5328

118066

1.16

119133

23.4

- 120035

24

2.08

36 12/02/02

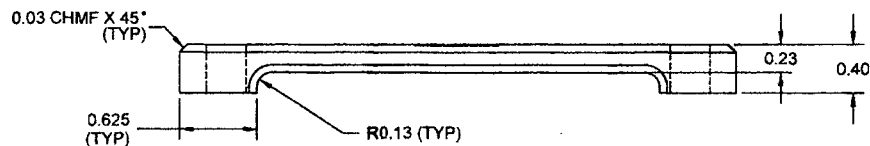
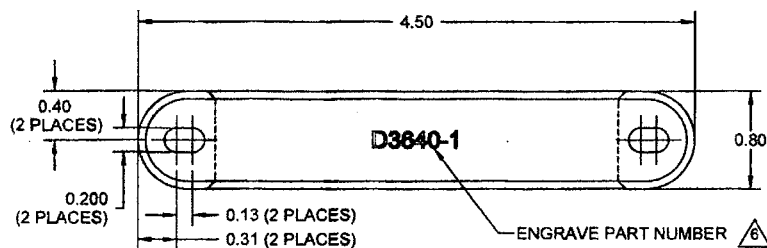
8 7 6 5 4 3 2 1

D

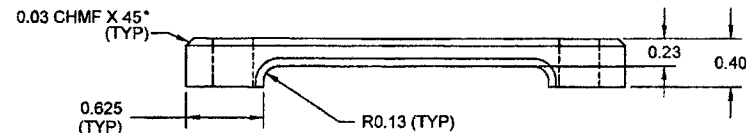
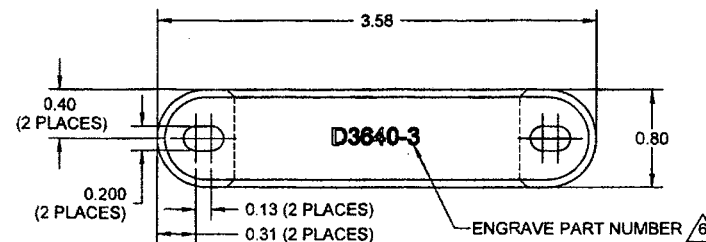
C

B

A



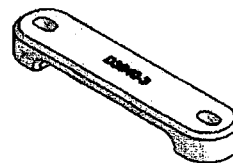
D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)



D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

RELEASED
07.07.27

- NOTES:**
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
 - 7) WEIGHT: 0.03 lbs



A	NEW ISSUE; REPLACES G10605	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS		
DRAWN	LE		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.07.27		

DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWING NO. D3640	REV. A
TITLE BELT GUIDE	SHEET 1 OF 1
SCALE 1:1	

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9/1/27

